



**Quicksilver Lubrication/Sealant Application Points**

-  2-4-C With Teflon (92-825407A12)
-  2 Cycle Outboard Oil (92-13249A24)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	493	827616A	1 CRANKSHAFT	1		2
2	30	43011	BALL BEARING (LOWER)	1		2
3		78661	1 WEAR SLEEVE	1		2
4	25	35126	O-RING	1		2
5	39	818412A	4 RING ASSEMBLY	1		2
6	28	91800	KEY	2		2
7	43	43019A	1 DRIVER GEAR	1		2
8	31	43013A	1 ROLLER BEARING ASSEMBLY (U	1		2
9	26	43993	OIL SEAL	1		2
10	25	823683	O-RING	1		4,2
11		42943A	1 ROLLER BEARING ASSEMBLY	2		2
12	2704	826191A	4 PISTON ASSEMBLY	3	(STANDARD)	2
12	2704	821896A	3 PISTON ASSEMBLY	AR	(.015 O.S.)	11
12	2704	821896A	4 PISTON ASSEMBLY	AR	(.030 O.S.)	11
13	40	52035	LOCK RING	6		2
14	39	822321A12	1 PISTON RING ASSEMBLY	1	(STANDARD)	2
14	39	822321A 1	1 PISTON RING ASSEMBLY	AR	(.015 O.S.)	11
14	39	822321A 2	2 PISTON RING ASSEMBLY	AR	(.030 O.S.)	11
15	646	818846A	3 CONNECTING ROD ASSEMBLY	3		2
16	12	812876	WASHER	6		2
17	29	818391	NEEDLE BEARING	87		2
18	10	94320	SCREW	6		2
19	31	43012A	1 ROLLER BEARING ASSEMBLY	3		2
-	27	43004A90	GASKET SET	1		
-		<a href="#">809837A97</a>	POWERHEAD	1		1